

## Engine Module Exchange & Support Solutions

Salus Aviation’s U.S. facility maintains an extensive rotating exchange pool of more than 200 engine modules, supporting operators with flexible, rapid, and reliable powerplant solutions. Our modules are available for exchange, outright purchase, engine swaps, or full engine builds. Lead times vary based on stock levels, work in progress, and customer delivery requirements. Modules may also be reserved up to six months in advance to minimize aircraft downtime.

For quotes, availability, or technical support, contact our U.S.–based sales team at [SalesUSA@SalusAviation.com](mailto:SalesUSA@SalusAviation.com).

*\*Log cards are required for all exchange pricing to support accurate core evaluation and discounted pricing for life-limited components. \**

### Available Arriel Engines

Model	Part Number	Availability
2B1	0292025110	Available for exchange
2D	0292020030	Available for exchange – 300 hr TREM
1D1	0292005220	Available for exchange
1E2	0292005460	Available for outright

### Module 1

Model	Part Number	Availability
1B	70BM011080	Available for exchange or outright
1C2	70BM015610	Available for exchange or outright
1D1	70BM015420	Available for exchange
2B	70BM012000	Available for exchange or outright
2B1	70BM010030	Available for exchange

## Module 2

<b>Model</b>	<b>Part Number</b>	<b>Availability</b>
1B	70BM021060	Available for exchange or outright
1C2	70BM025600	Available for exchange or outright
1D1	70BM025020	Available for exchange
2B/2B1	70BM022010	Available for exchange or outright

## Module 3

<b>Model</b>	<b>Part Number</b>	<b>Availability</b>
1B	70BM031090	Available for exchange or outright
1D1	70BM035420	Available for exchange or outright
2B/2B1	70BM032030	Available for exchange

## Module 4

<b>Model</b>	<b>Part Number</b>	<b>Availability</b>
1B	70BM041030	Available for exchange or outright
1D1	70BM045410	Available for exchange
2B/2B1	70BM041720	Available for exchange

## Module 5

<b>Model</b>	<b>Part Number</b>	<b>Availability</b>
1B	70BM055020	Available for exchange or outright
1D1	70BM055420	Available for exchange or outright
2B/2B1	70BM052000	Available for exchange